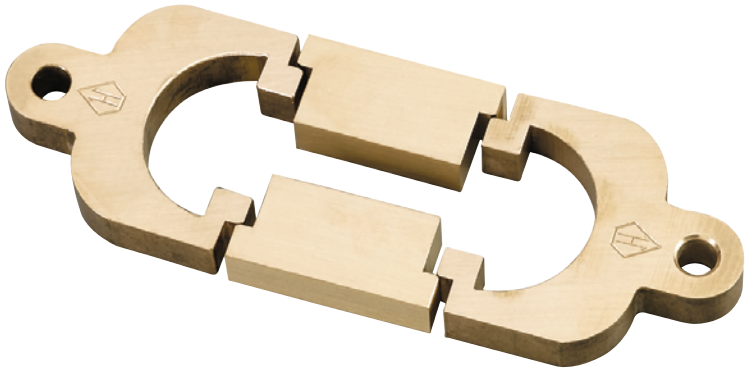




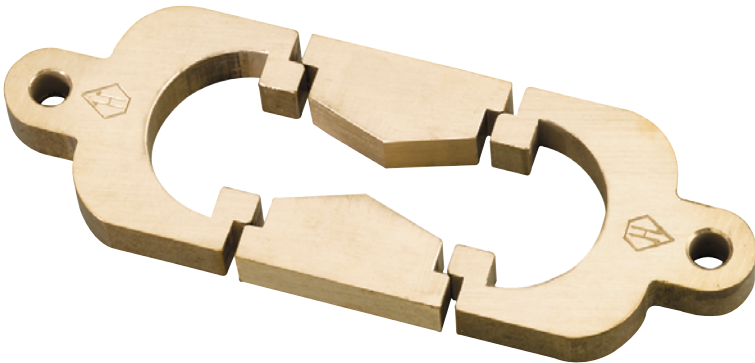
product manual

# H-1030 & H-1080 Molds

H-1030\_H-1080man\_0111



H-1030



H-1080

## Introduction

For release agent(s), it is our recommendation to use a mixture such as glycerin and dextrin or talc (3g of glycerin to 5g of dextrin or talc). You may also choose to use Kaolin (china clay), castor oil-Versamid 900 resin (100:1 mixture by weight, heated to 400°F (204°C) and stirred until mixed) to coat the bottom and sides of the molds to prevent the specimen from sticking to the mold. Other materials may be used for this purpose if they have been shown not to affect the physical properties of the test specimen.

We do not recommend solutions of mercury salts in connection with any copper-based alloy. These salts, as well as ammonium salts, are particularly harmful to copper-based alloys due to their attack on the grain boundaries.

## Warranty

Humboldt Mfg. Co. warrants its products to be free from defects in material or workmanship. The exclusive remedy for this warranty is Humboldt Mfg. Co., factory replacement of any part or parts of such product, for the warranty of this product please refer to Humboldt Mfg. Co. catalog on Terms and Conditions of Sale. The purchaser is responsible for the transportation charges. Humboldt Mfg. Co. shall not be responsible under this warranty if the goods have been improperly maintained, installed, operated or the goods have been altered or modified so as to adversely affect the operation, use performance or durability or so as to change their intended use. The Humboldt Mfg. Co. liability under the warranty contained in this clause is limited to the repair or replacement of defective goods and making good, defective workmanship.

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Testing Equipment for



Construction Materials

# HUMBOLDT

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