

**H-4967 & H-4968**

Speedy® 2000  
Moisture Tester

# Introduction

The Speedy® 2000 moisture tester is a portable system for measuring the moisture content of a wide range of materials including soils, aggregates, dust and powders (and liquids). The system consists of a rugged plastic case containing a low-pressure vessel fitted with a pressure gauge and an electronic scale and accessories.

Moisture measurements are made by mixing a weighed sample of the material with a reagent – calcium carbide – in the sealed pressure vessel. The reagent reacts chemically with water in the sample producing acetylene gas that in turn increases the pressure within the vessel. As the pressure increase in the vessel is proportional to the amount of water in the sample, the moisture content can be read directly from the calibrated pressure gauge.

The Speedy® 2000 is available in two sizes with a choice of moisture measurement ranges as detailed below.

Part No.	Vessel Size	Measurement Range H <sub>2</sub> O%W/W	Max. Recommended Particle Size	Sample Weight (g)
H-4967	Large	0 — 20	20mm	20g
H-4968	Standard	0 — 20	10mm	6g

## Hazardous Warning

The calcium carbide reagent used with the Speedy tester is a hazardous product that must be handled with care by the user and with consideration for the environment. Users of the Speedy® 2000 must be familiar with the Speedy® 2000 Moisture Test Procedure detailed in this manual.

Users must also follow calcium carbide transportation, storage, handling and disposal guidelines in accordance with local regulations and/or the calcium carbide Safety Data Sheet (SDS). Users should be familiar with the hazard identification, first aid measures, fire-fighting measures, accidental release measures, personal protection measures, physical and chemical properties, stability and reactivity, toxicological information, and ecological information as given in the SDS.

### H-4968 Speedy® 2000 (6g) Moisture Test Procedure



The test procedure is simple to follow and takes just a few minutes for most materials. To ensure accurate and consistent results the procedure should be followed precisely.

- 1. Clean the Speedy Vessel.** Prior to using the speedy tester ensure that the inside of the Speedy cap and vessel are empty and clean. Use the bristle brush to remove any residues from previous tests.



**2. Select and prepare the sample.** Ensure that the sample to be weighed and placed in the Speedy is representative of the material that is under investigation. Some materials, such as free-flowing powders and sands, need no preparation whereas others may need to be ground prior to testing – please refer to the Sample Preparation Table for further information.

**3. Weigh the sample.** Place the empty measuring beaker on the electronic scale and zero the scale (refer to the electronic balance user instructions for further details). Add small amounts of material from the sample until the correct sample weight is reached. The sample weight is determined by the size and measurement range of the Speedy that is being used as detailed below:



Part No.	Vessel Size	Measurement Range H <sub>2</sub> O%W/W	Sample Weight (g)
H-4968	Standard	0 — 20	6g

**4. Add the sample to the Speedy vessel.** Pour the sample into the chamber of the Speedy vessel as shown.



**5. Add the reagent to the Speedy cap.** Using the metal scoop, add a minimum of two full scoops of reagent to the Speedy cap cavity as shown.



**6. Seal the Speedy.** Hold the Speedy horizontally and position the cap as shown. Swing the stirrup into position and tighten the top screw to seal.



**7. Mix the sample with the reagent.** Hold the Speedy vertically with the pressure gauge facing the ground and shake vigorously for 5 seconds. Rotate the Speedy through 180° so that the pressure gauge faces the sky, tap the sides of the Speedy to ensure the sample falls into the cap cavity and prop or hold the Speedy in this position for 1 – 2 minutes.

**8. Take the reading.** Hold the Speedy horizontally and at eye level and take the moisture content reading directly from the pressure gauge.



**9. Release the pressure.** Hold the Speedy vertically with the pressure gauge facing the ground. Locate the arrow on the flange of the cap and point this away from yourself and other people in your vicinity. Unscrew the top screw slowly to vent the gas that may have been generated within the Speedy.



**10. Remove the sample and reagent.** Tip the contents of the Speedy directly into a clean and dry open container and dispose of in accordance with Section 13 of the Calcium Carbide Material Safety Data Sheet.

**11. Clean the Speedy.** Clean the Speedy vessel and cap and measuring beaker in preparation for the next moisture measurement.

### H-4967 Speedy® 2000 (20g) Moisture Test Procedure



The test procedure is simple to follow and takes just a few minutes for most materials. To ensure accurate and consistent results the procedure should be followed precisely.

**1. Clean the Speedy Vessel.** Prior to using the speedy tester ensure that the inside of the Speedy cap and vessel are empty and clean. Use the bristle brush to remove any residues from previous tests.



**2. Select and prepare the sample.** Ensure that the sample to be weighed and placed in the Speedy is representative of the material that is under investigation. Some materials, such as free-flowing powders and sands, need no preparation whereas others may need to be ground prior to testing or pulverized during the test –please refer to the Sample Preparation Table for further information.

**3. Weigh the sample.** Place the empty measuring beaker on the electronic scale and zero the scale – Refer to the electronic balance user instructions for further details. Add small amounts of material from the sample until the correct sample weight is reached. The sample weight is determined by the size and measurement range of the Speedy that is being used as detailed below:



Part No.	Vessel Size	Measurement Range H <sub>2</sub> O%W/W	Sample Weight (g)
H-4967	Large	0 — 20	20g

4. **Add the sample to the Speedy vessel.** Pour the sample into the chamber of the Speedy vessel as shown. Place pulverizing balls into the chamber if required – refer to Sample Preparation Table.



5. **Add the reagent to the Speedy cap.** Using the metal scoop, add a minimum of two full scoops of reagent to the Speedy cap cavity as shown.



6. **Seal the Speedy.** Hold the Speedy horizontally and position the cap as shown. Swing the stirrup into position and tighten the top screw to seal.



7. **Mix the sample with the reagent.** Hold the Speedy vertically with the pressure gauge facing the ground and shake vigorously for 5 seconds. Rotate the Speedy through 180° so that the pressure gauge faces the sky, tap the sides of the Speedy to ensure the sample falls into the cap cavity and prop or hold the Speedy in this position. Alternatively, if the pulverizing balls are being used, hold the Speedy horizontally and shake it in an orbital motion to make the balls spin around the inside of the Speedy vessel. Do this for 20 seconds and then rest for 20 seconds. Repeat this process two or three times. The spinning balls pulverize the sample to give a more reliable measurement.

8. **Take the reading.** Hold the Speedy horizontally and at eye level and take the moisture content reading directly from the pressure gauge.



9. **Release the pressure.** Hold the Speedy vertically with the pressure gauge facing the ground. Locate the arrow on the flange of the cap and point this away from yourself and other people in your vicinity. Unscrew the top screw slowly to vent the gas that may have been generated within the Speedy.



10. **Remove the sample and reagent.** Tip the contents of the Speedy directly into a clean and dry open container and dispose of in accordance with Section 13 of the Calcium Carbide Material Safety Data Sheet.

11. **Clean the Speedy.** Clean the Speedy vessel and cap and measuring beaker in preparation for the next moisture measurement.

## User Guidance Notes

### Proportional Test Technique

If the moisture content of the material exceeds the measurement range of the Speedy being used then the Proportional Test Technique may be used to obtain measurements. This involves halving the normal sample weight and doubling the gauge value. For example:

Assume a H-4967 Speedy with a measurement range of 0 – 20 H<sub>2</sub>O% W/W is being used to test soil with a nominal moisture content of 30%. The sample is prepared as required and half the normal weight – 10g – is weighed and placed in the Speedy. The test procedure is followed and a gauge value of 14.7% is recorded. This value is then doubled to give the actual moisture content of 29.4%.

*The proportional test may also be used to obtain clearer readings in very dry material by doubling the sample size and halving the gauge value.*

### Temperature

For optimum performance the Speedy tester and sample should be at 20°C (68°F) when used. If this is not practical, take at least three tests in quick succession to equilibrate temperatures as far as possible. Ignore the first and second test results and record the later results.

### Correction Factors

When compared with oven test results, Speedy readings may be low if the material under investigation contains volatile components other than water as these may evaporate with the water at elevated temperatures. Correction factors for given materials can be established by plotting graphs of Speedy test results against oven test results.

### Measuring Liquids

Speedy testers may be used to measure the moisture content of certain liquids (most commonly oils) by adapting the test procedure as follows:

1. Weigh the liquid sample as normal
2. Place the liquid in a clean mixing vessel and add two to four scoops of dry sand. Mix thoroughly and place the mixture in the Speedy vessel.
3. Continue with the test as detailed in the Moisture Test Procedure.

### Wet Weight to Dry Weight Conversion

The pressure gauges used with the Speedy® 2000 testers are calibrated to give the moisture content expressed as a percentage of the sample's wet weight. If required, the measured value ( $M_{ww}$ ) can be expressed as a percentage of the sample's dry weight ( $M_{dw}$ ) by using the following formula:

$$M_{dw} = \frac{100 \times M_{ww}}{100 - M_{ww}}$$

## **Fault Diagnosis**

### **Suspect Low Reading**

If gauge readings are lower than you expect or anticipate check the following:

1. Test procedure has not been followed correctly. Ensure correct sample weight is used. Ensure sample is placed in the Speedy vessel and reagent is placed in the Speedy cap. Ensure Speedy vessel and cap are united and sealed in the horizontal plain to prevent premature contact of reagent and sample.
2. Inadequate cleaning of Speedy vessel and cap between tests. Ensure all residues from previous tests have been removed from the cap and vessel before starting a new test.
3. Insufficient reagent. Repeat the test using an additional scoop of reagent.
4. Ineffective reagent. Ensure that the reagent is fresh. Note that the color of fresh reagent is dark grey; ineffective reagent (that has been exposed to moisture in the air or other sources) will have turned light grey in color.
5. Inadequate sample preparation or sample-reagent mixing. Consider grinding the sample prior to weighing and/or (for Large Speedy only) using pulverizing balls.
6. Temperature effects. Low readings may be recorded if the Speedy is used in very low temperatures. Take numerous readings in quick succession to raise the operating temperature of the Speedy.
7. Pressure loss. Visually check the cap washer for signs of holes or leak paths. Remove pressure gauge and visually check pressure gauge washer. Visually check Speedy vessel and cap for hairline cracks.
8. Defective pressure gauge. Does the needle sweep smoothly across the scale plate? If not, replace the gauge, or return the Speedy tester to an authorised distributor for service.

### **Suspect High Reading**

If gauge readings are higher than you expect or anticipate check the following:

1. Ensure correct sample weight is used.
2. Ensure Speedy is held in the horizontal plain at eye level when reading the pressure gauge.
3. Temperature effects. High readings may be recorded if the Speedy is used in very high temperatures. If the Speedy is warm/hot to touch as a result of taking many readings in quick succession, allow time for it to cool down before taking more tests.
4. Defective pressure gauge. Does the needle return to zero after releasing pressure from the Speedy? If not, replace the gauge, or return the Speedy tester to an authorised distributor for service.

### **Recommended Spares and Consumables**

It may be wise to consider having the following spares and consumables to hand when using the Speedy tester, especially in remote locations:

Batteries for the electronic scale, 3-off AA/LR6 1.5V

Speedy cap washer

Pressure gauge washer

Pressure gauge (note the measurement range)

Cleaning brushes

Other spares parts for the Speedy vessel are available on request.



## Sample Preparation Table

Material Type	Recommended Preparation
Aggregate	Check maximum sample size; crush if larger than maximum recommended particle size
Dust	None required
Liquids	Mix with dry sand – see User Guidance Notes
Powders	None required
Sand	None required
Soils	Grind with mortar and pestle prior to testing, or use pulverizing balls. Refer to Large Size Speedy – Moisture Test Procedure

### Warranty

Humboldt Mfg. Co. warrants its products to be free from defects in material or workmanship. The exclusive remedy for this warranty is Humboldt Mfg. Co., factory replacement of any part or parts of such product, for the warranty of this product please refer to Humboldt Mfg. Co. catalog on Terms and Conditions of Sale. The purchaser is responsible for the transportation charges. Humboldt Mfg. Co. shall not be responsible under this warranty if the goods have been improperly maintained, installed, operated or the goods have been altered or modified so as to adversely affect the operation, use performance or durability or so as to change their intended use. The Humboldt Mfg. Co. liability under the warranty contained in this clause is limited to the repair or replacement of defective goods and making good, defective workmanship.

#### Humboldt Mfg. Co.

875 Tollgate Road  
Elgin, Illinois 60123 U.S.A.

U.S.A. Toll Free: 1.800.544.7220

Voice: 1.708.468.6300

Fax: 1.708.456.0137

Email: [hmc@humboldtmfg.com](mailto:hmc@humboldtmfg.com)



Testing Equipment for

Construction Materials

# HUMBOLDT

[www.humboldtmfg.com](http://www.humboldtmfg.com)